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(74) Agent: **ACKROYD, Robert**; W.P. Thompson & Co.,
Eastcheap House, Central Approach, Leitchworth Garden
City, Hertfordshire, SG6 3DS (GB).

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(71) Applicant (for all designated States except US):
SUPREME PLASTICS HOLDINGS LIMITED
[GB/GB]; Supreme House, 300 Regents Park Road,
Finchley, London N3 2TL (GB).

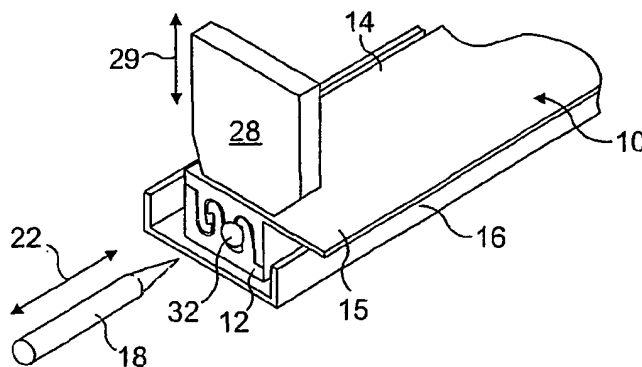
(72) Inventor; and

(75) Inventor/Applicant (for US only): **LEIGHTON, Mur-
ray, Edward, Bruce** [GB/GB]; 19 Victoria Avenue,
Whitby Bay, Tyne And Wear NE26 2BA (GB).

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(54) Title: ZIPPER END SEALING



(57) Abstract: A method of sealing together end portions of zipper profile lengths (12, 14) uses a heated pin (18) which is inserted into the end portions of the joined profile lengths to form a cavity (32) which is closed by subsequent application of pressure by a pressure element (28). The method avoids the use of heated crushing devices and ultrasonics.

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